CIGARETTE SPECIFICATION

MANUFACTURING CENTER
NEXT "ULTRA LOW TAR" MENTHOLATED FOIL 100 SP
BRAND CODE-2200 (STD)(MF)

EFFECTIVE DATE: 12/17/90
STANDARD PRODUCTION
MENTHOLATED FOIL

CIGARETTE LENGTH	: 99.5	MM	FTC TAR	: 6.0	MG/CIGT	5.5 -	6.4
TOBACCO ROD CIRCUM.	: 24.80	MM					
TOBACCO ROD LENGTH	: 68.0	MM	FIELD MENTHOL	: .50	MG/CIGT	.45 -	.55
FILTER LENGTH	: 31.5	MM					
TIPPING LENGTH	: 36.000	MM					
TOTAL R.T.D.	: 4.60	IN. H2O	FRESH MENTHOL	: .60	MG/CIGT	.55 -	.65
DILUTION TARGET	: 52.0 +/-	5.0 %					

TIPPING PAPER : 72MM X 3500M WHT DGRNL PPT KC 236M2 12-286-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-1979 PVA 61-216-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A2090 - 12.95% NEXT MENTHOLATED FOIL SP
** NO TROPICAL FOR THE "NEXT" FILLER **

CIGARETTE PAPER /USE UP: 27.25MM X 6500M 50CU/2.0% (KC611/EC511) 10-022-A
REPLACE WITH : 27.25MM X 6700M 46CU/2.0% (KC611/EC511) 10-706-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

MENTHOLATED FOIL: 16-003-B 129MM 30# ALUMINUM 100.0MG/150MM FOIL

REASON FOR CHANGE : CIGARETTE PAPER BOBBIN METERAGE CHANGED FROM 6500M
: PM MATERIAL CODE 10-022-A TO 6700M; PM MATERIAL
: CODE 10-706-A ON A USE UP & REPLACE BASIS.
: NO WEIGHT CHANGE. OK TO MIX.

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